

Date: Wednesday, 1/11/2006 4:29:27 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 25470	
Estimate Number : 11866	
P.O. Number : N/A	Part Number : D23973
This Issue : 1/11/2006 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>see comment below</u>	Due Date : 1/18/2006 Qty: 5 Um: Each
Checked & Approved By : <u>see comment below</u>	
Comment : Est. A98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

Batch: B16919

2.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 41

4.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Sat 06/01/18 (5)

06/01/18 (5)

Job Completion



-1 .649
 -3 .40

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 26/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



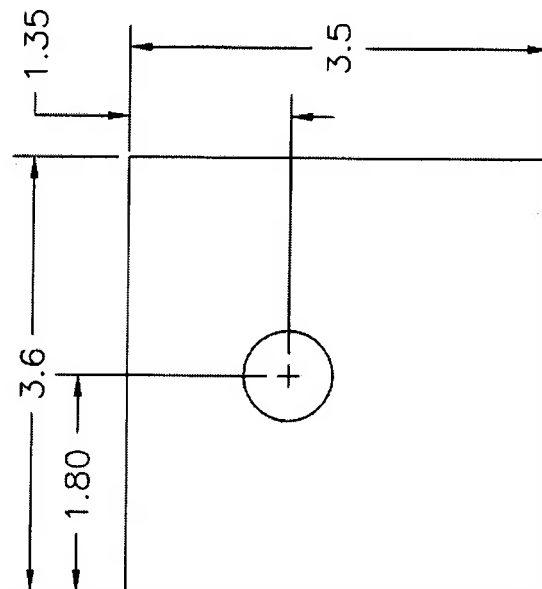
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>#</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION SCALE 2:3		
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED
98.12.14 KE

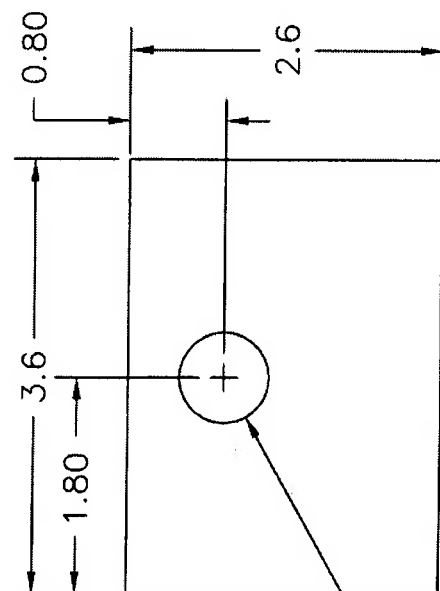
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE
CP 04.11.05

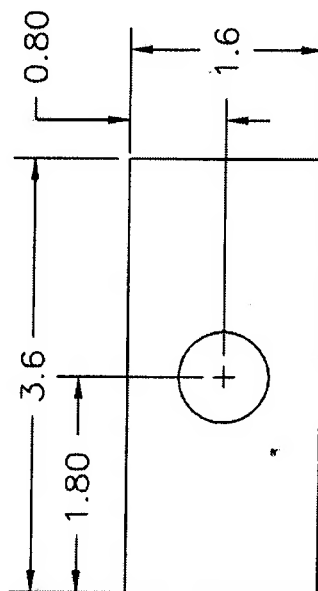


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

ø0.75
(TYP)



D2397-3
CUT USING DT8199

CONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED